



425-6693 '11+ Caprice 9C1 MDC Console

Installation Instructions





Remove OEM center console cover by removing side clips (see photo for location), and then pull up on plastic to release snaps.



Remove 13mm nuts from the side of the transmission hump between seats and console. Two per side.



Install mounting brackets using provided 8mm hex nuts from previous step. Making sure to use the correct bracket on each side. Each should be marked P/S or D/S.



Remove 10mm bolts at the rear of the OEM floor plate. One per side.



Install rear mounting brackets using the OEM 10mm bolts from previous step.



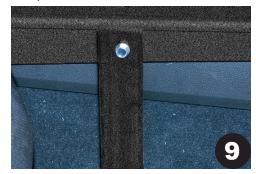
Attach front section using (2) 1/2" button head flange bolts through floor mounting plate into side mounting bracket. Repeat for other side.



Attach rear section using (2) 1/2" button head flange bolts through rear of floor mounting plate into rear mounting brackets. Repeat for other side.



Install Caprice 9C1 MDC Console onto OEM center console, making sure that our brackets go inside of console/ floorplate.



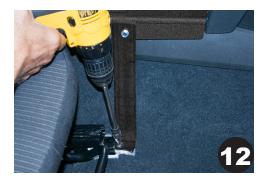
To attach side reinforcement bracket, locate pre-drilled hole on the passenger side of the floorplate (located above the front end of P/S seat rail). Attach using 3/8"self-tapping screw.



Where reinforcement bracket hangs down, mark location for AVK fastener installation. Then rotate bracket away. Center punch and pre-drill 1/2" hole at marked location.



Insert AVK Fastener into hole. Using the supplied tool, insert 1/2" hex bolt through tool and into fastener. Hand thread bolt. Using a heavy pressure, hold tool against AVK fastener and use an impact gun to tighten fastener until it is tight, and does not spin freely.



Remove bolt and AVK tool. Rotate reinforcement bracket back down and secure side reinforcement bracket into AVK using 1/2" hex bolt.



Place the straight arm onto mounting post where the ratchet handles and Jotto Desk logo is facing the passenger's seat.



Install Cable-Dock[™] onto straight arm.

